# SR4

# Step Motor Drive

# Requirements

To use the SR4 Step Drive, the following items are needed:

- A power supply (24 48 VDC)
- · Pulse & Direction signal
- A compatible step motor

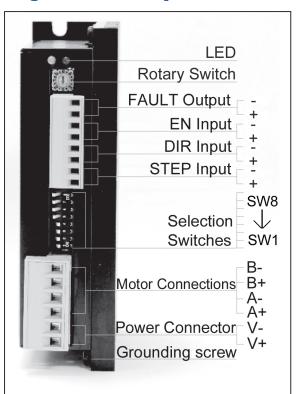
### **Connect to the Power Supply**

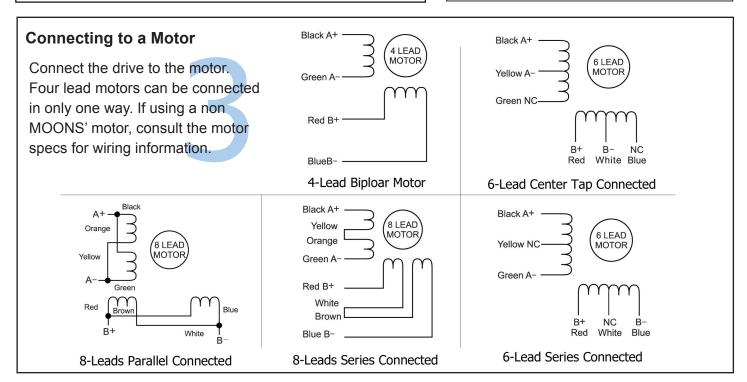
If the power supply does not have a fuse on the output or some kind of short circuit current limiting device, a 4 amp fast acting fuse should be installed in line with the "+" power supply lead.

Connect the motor power supply "+" terminal to the drive terminal labeled "V+". Connect the power supply "-" to the drive terminal labeled "V-".

Be careful not to reverse the wires.

# **Quick Set-Up Guide**





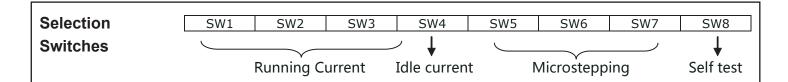
#### Selecting the Motor

Each position of the 16-bit rotary switch selects a different motor, and automatically sets the configuration parameters in the drive. The SR4 drive comes programmed with up to 8 typical motors as factory defaults. Drives can be customized with specially selected motors when required. Available options are on the drive label.

The switch also selects a low or high inertia for each motor to allow for various load conditions. The low setting is 1:1, and the high setting is 10:1. Each motor in the loaded database has unique settings to optimize the anti-resonance.

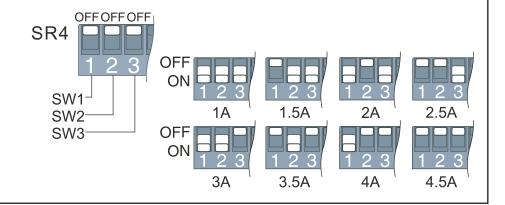
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If the motor selection is changed, the drive power supply will need to be cycled.



### **Running Current**

The output current of the SR4 Step Drive is set by the SW1, SW2, and SW3 switches and can be changed as necessary. There are 8 settings available according to the ON/OFF combination of the switches.

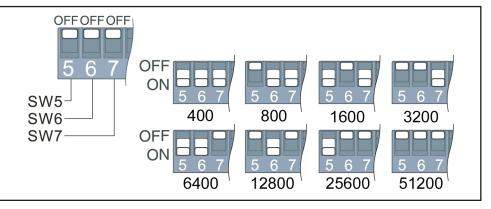


#### **Idle Current**

The running current of the SR4 drive is automatically reduced anytime the motor isn't moving. Setting the SW4 switch to ON reduces the current to 50% of it running value. Setting this switch to OFF maintains 90% of the running current. This 90% setting is useful when a high holding torque is required. To minimize motor and drive heating it is highly recommended that the idle current reduction feature be set to 50% unless the application requires the higher setting.

# Microstepping

The microstep resolution is set by the SW5, SW6 and SW7 switches. There are 8 settings.



#### **Self Test**

Setting switch SW8 to ON after the drive is powered up will cause the drive to perform a self test move of 2 revolutions both CW and CCW at 1rps. Setting switch SW8 to OFF disables this feature.

### Safety Instructions





- Read all available documentation before assembly and operation.
- It is vital to ensure that all system components are connected to earth ground.
- This product contains electrostatically sensitive components that can be damaged by incorrect handling.



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